**REPACK PRODUCTION CHANGEOVER SHEET**

**Product: *PREMIER VALUE 3LB LAVENDER***

Check each block below as the line is prepared for the run. Lead Operator/Supervisor is only authorized signature. By signing; you are taking full responsibility for the product.

* **Line cleared of all prior product components and fragrance**

**Pouch Specifications:**

* **COMPARE POUCH TO MASTER FOR ART WORK ( Front and Back of Pouch)**
* Dimensions of pouch are: 7-1/2” W X 10-1/2”T
* Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

* Select program titled 3lb pouch on the Manuel machine
* Add aspertate mix in the ribbon blender to feed in pouch with fragrance
* Ribbon blender feeder set at 800.
* 10.90 grams of fragrance per pouch. (.80%)

**Case Specification:**

* Case is brown corrugated with purple print
* Case inside dimensions are: 10-3/4x10x6-1/2

**Packing Specification:**

* 6 ct. pouches / case , packed horizontally into case
* The four digit julian date code to be applied both to pouch and case
* Date code information will be year-julian date = 9029 [ 9- meaning the year 029 -meaning the 29th day of the year ]
* 96 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may not be double stacked in warehouse

**Pallet Configuration:**

* 16cases per layer, column stacked6 high=96 cases per pallet

**Fragrance Specifications**

* Fragrance Manufacturer: Mane
* Label: Lavender “W” **FRAGRANCE CHANGEOVER:\_\_\_\_\_\_\_\_\_\_\_\_\_\_**
* Drum Color: Black
* Placard Identification: M-LW
* Placard Color: Purple

Date of the run: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Signature of Lead Operator/Supervisor approving complete line set up:

**\* This form will be turned in with the Repack production paperwork and kept on file in the Repack office as per procedure\***

Verification Signature\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Rev: 00

Date: 05/23/2011